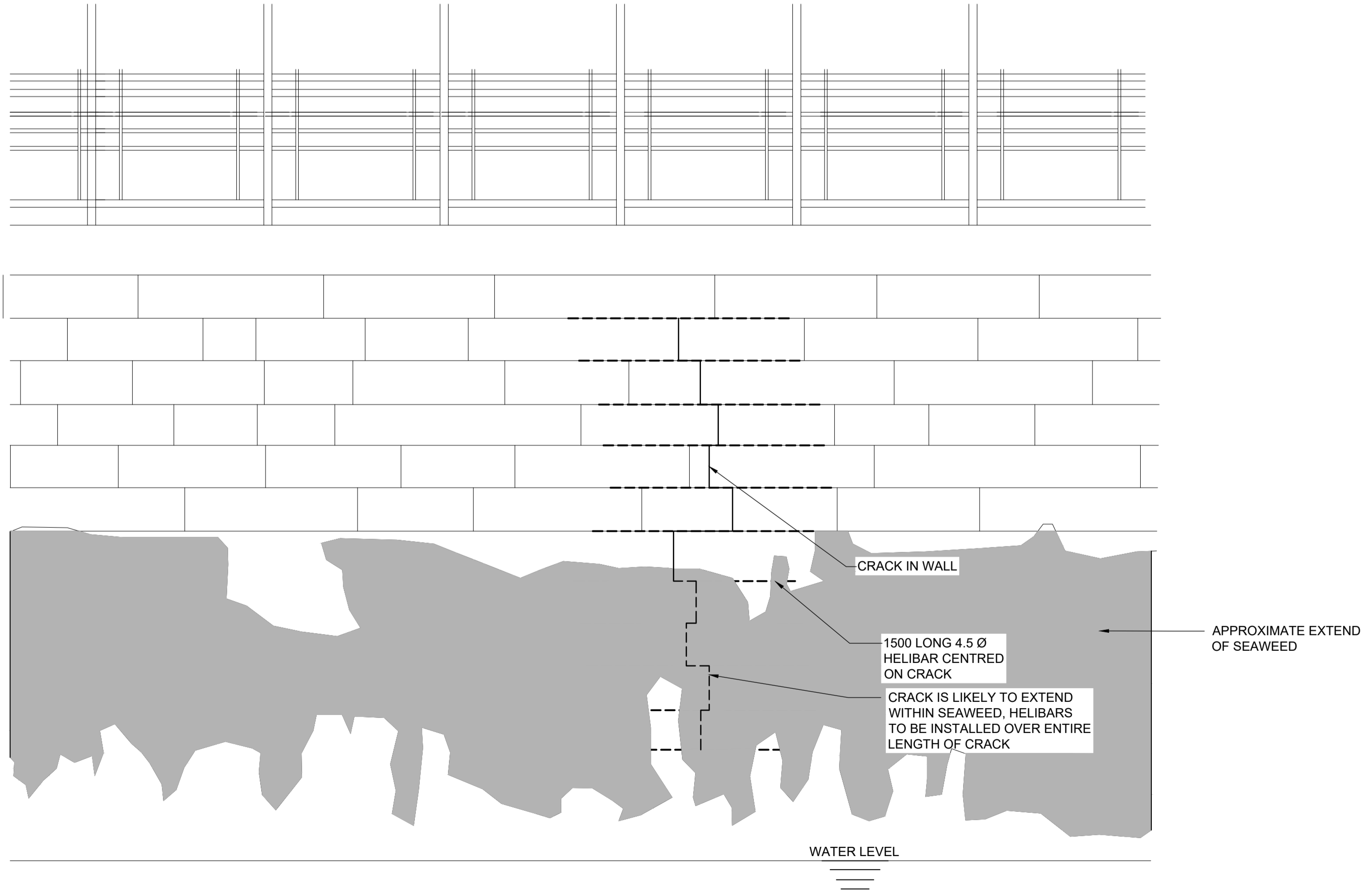


- INSTALLATION:**
1. HELIFIX TO BE INSTALLED IN HORIZONTAL MORTAR JOINTS AT VERTICAL c/c TO SUIT COURSING OF STONE. RAKE OUT OR CUT SLOTS INTO MORTAR JOINT TO EITHER THE CENTRE LINE OF THE STONE FACING OR TO A DEPTH FROM THE SURFACE OF 75mm, WHICHEVER IS LESSER.
  2. VACUUM OUT THE SLOTS AND THOROUGHLY FLUSH WITH WATER.
  3. INSERT A 10mm DEPTH BEAD OF HELIBOND MM2 CEMENTITIOUS GROUT INTO THE BACK OF THE SLOT.
  4. PUSH 4.5mmØ HELIBAR STAINLESS STEEL ROD, 1500mm LONG, INTO THE BEAD OF THE GROUT TO OBTAIN GOOD EVEN COVERAGE.
  5. INSERT A SECOND 10mm DEPTH BEAD OF HELIBOND MM2 CEMENTITIOUS GROUT UP AGAINST EXISTING GROUT.
  6. PUSH SECOND 4.5mmØ STAINLESS STEEL HELIBAR ROD, 1500mm LONG, INTO THE BEAD OF THE GROUT TO OBTAIN GOOD EVEN COVERAGE.
  7. INSERT AN ADDITIONAL BEAD OF HELIBOND MM2 CEMENTITIOUS GROUT OVER THE EXPOSED ROD AND IRON INTO THE SLOT USING A FINGER TROWEL.
  8. COVER WITH WET HESSIAN AND SOAK PERIODICALLY.
  9. REMOVE HESSIAN AND POINT UP WITH LIME MORTAR.

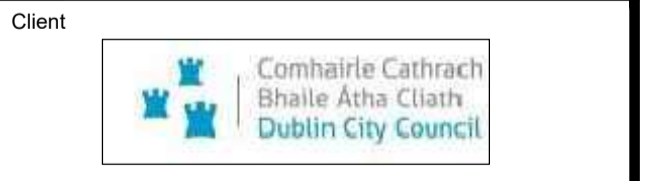


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 1.2. DO NOT SCALE FROM THIS DRAWING.

P2	ISSUED FOR PART 8	05.06.19	AT	DH
Rev.	Amendments	Date	Dr	Chk



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Project  
**DUBLIN WHITEWATER COURSE**

Drawing  
**QUAY WALL CRACK REPAIR DETAILS**

Scales 1:25 At original size A1

Drawn	AT	Checked	LRW
Date	MAY 19		

Status **PRELIMINARY**

Drawing No. **N17397-SK20** Rev. **P2**