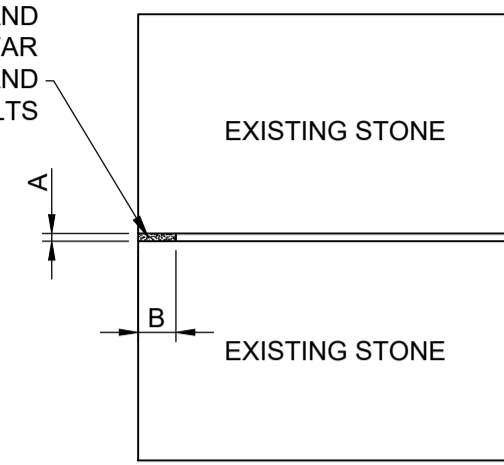
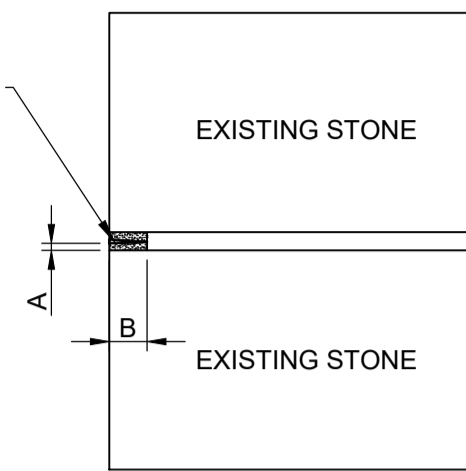


JOINTS WHICH REQUIRE TO BE REPOINTED SHOULD BE RAKED OUT TO A DEPTH OF B=2xA OR 50mm (WHICHEVER GREATER) AND REPOINTED WITH A SUITABLE LIME MORTAR TO CONSERVATION ARCHITECTS SPEC. AND TEST RESULTS



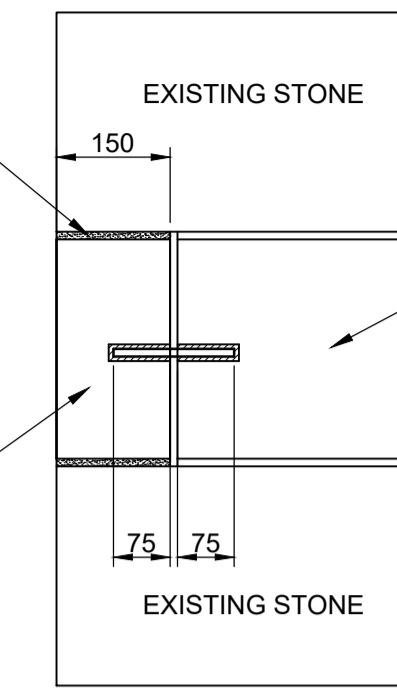
REPOINTING DETAIL
SCALE 1:10

WHERE EXCESSIVELY WIDE JOINTS OCCUR, PINNING STONES IN THE FORM OF SLATE OR SUITABLY MATCHED STONE SHOULD BE INTRODUCED IN ORDER TO LIMIT JOINT WIDTHS. WHERE PINNING STONES ARE INTRODUCED JOINTS SHOULD BE RAKED OUT TO A DEPTH OF B=2xA OR 50mm (WHICHEVER GREATER) AND REPOINTED WITH A SUITABLE LIME MORTAR TO CONSERVATION ARCHITECTS SPEC. AND TEST RESULTS



PINNING STONE DETAIL
SCALE 1:10

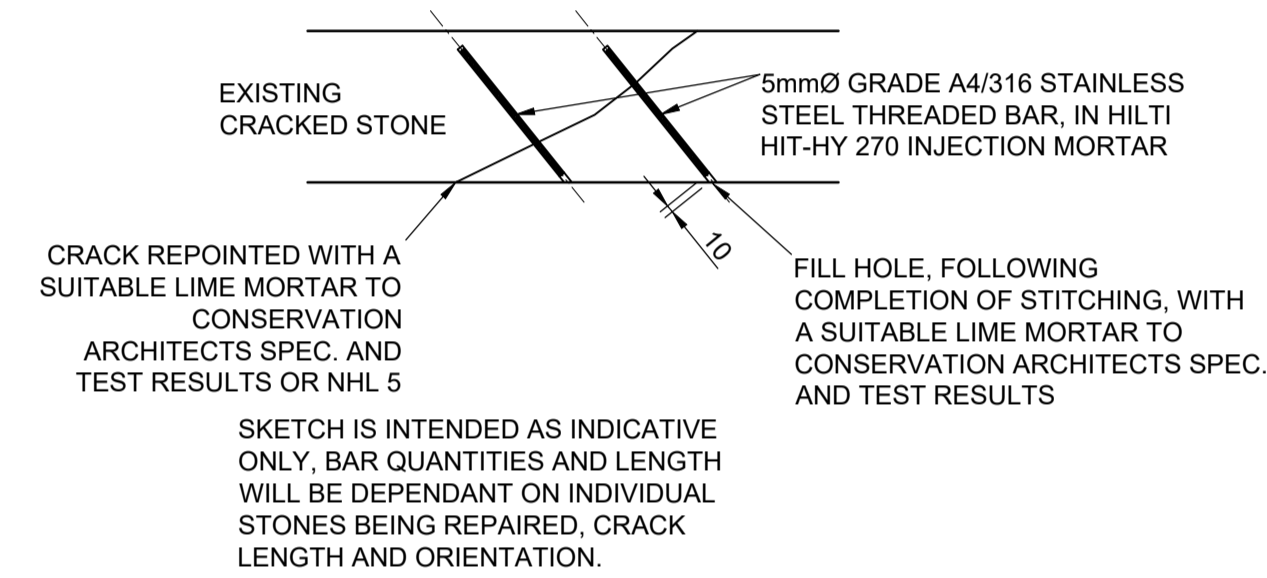
BED JOINTS TO BE REPOINTED WITH A SUITABLE LIME BASED MORTAR TO CONSERVATION ARCHITECTS SPEC. AND TEST RESULTS



FACE OF EXISTING STONE TO BE CUT BACK TO ALLOW FOR INSTALLATION ON NEW 150mm THK STONE SLIP

REPLACEMENT STONE SLIP 150mm THK FIXED TO FACE OF EXISTING WITH 2No 5mm Ø A4/316L STAINLESS STEEL BARS PER STONE. SET IN HILTI HIT-HY 270 INJECTION MORTAR, IN 10mm Ø HOLES. BARS TO HAVE 75mm EMBEDMENT INTO EACH STONE.

STONE FACING REPLACEMENT REPAIR
SCALE 1:10



PLAN THROUGH CRACKED STONE REPAIR
SCALE 1:10

CRACKED STONE REPAIRS SPEC. THE STONES ARE TO BE REPAIRED IN SITU AND CARE SHOULD BE TAKEN TO AVOID FURTHER DISTURBANCE.

THE REPAIRS WILL INVOLVE 'STITCHING' WITH 5mmØ GRADE A4/316L STAINLESS STEEL THREADED BARS ACROSS THE FRACTURE PLANES AND THEN SEALING THE CRACKS.

THE No. AND LENGTH OF BARS REQUIRED WILL BE DEPENDENT ON SIZE OF STONE BEING REPAIRED. THE SEQUENCE IS AS FOLLOWS:-

- CAREFULLY DRILL 10mm DIAMETER HOLES ACROSS FRACTURE PLANES TO REQUIRED DEPTH. FLUSH HOLE CLEAN TO HILTI RECOMMENDATIONS.
- PLACE PROTECTIVE CLAY PLUG AROUND APERTURE TO PREVENT OVER SPILL OF HILTI HIT-HY 270 INJECTION MORTAR. THE FRACTURES SHOULD ALSO BE SEALED FROM THE FACE TO A DEPTH OF 10mm WITH A TEMPORARY CLAY PLUG TO PREVENT SEEPAGE OF THE HILTI RESIN. CLAY PLUGS TO BE REMOVED ON COMPLETION OF INSTALLATION.
- FILL HOLES TO HILTI INSTRUCTIONS. INSERT THREADED STAINLESS STEEL BAR CUT TO REQUIRED LENGTH. THE BAR SHOULD TERMINATE 10mm FROM THE EXTERNAL FACE OF THE STONE.
- ON COMPLETION POINT UP LAST 10mm OF HOLE USING A SUITABLE LIME MORTAR TO CONSERVATION ARCHITECTS SPEC. AND TEST RESULTS
- ANY REMAINING SURFACE CRACKS SHOULD THEN BE REPOINTED WITH A SUITABLE LIME MORTAR TO CONSERVATION ARCHITECTS SPEC. AND TEST RESULTS

- GENERAL NOTES**
- THIS DRAWING IS COPYRIGHT AND SHOULD NOT BE REPRODUCED IN WHOLE OR PART WITHOUT THE WRITTEN CONSENT OF PATRICK PARSONS LTD.
 - DO NOT SCALE FROM THIS DRAWING.
 - ALL DIMENSIONS TO BE CHECKED ON SITE AND CO-ORDINATED WITH RELEVANT ARCHITECTS DRAWINGS. ANY DISCREPANCIES TO BE REPORTED TO ENGINEER PRIOR TO FABRICATION.
 - ALL DIMENSIONS IN mm UNLESS NOTED OTHERWISE.
 - ALL LEVELS IN METRES.
 - STRUCTURAL SIZES HEREON SHALL NOT BE MODIFIED WITHOUT THE WRITTEN APPROVAL OF THE ENGINEER.
 - THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL RELEVANT PATRICK PARSONS LTD DRAWINGS & SPECIFICATIONS.

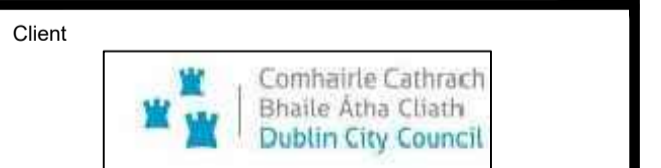
NOTE
ALL DETAILS TO BE ADOPTED AS NECESSARY ON SITE

P2	ISSUED FOR PART 8.	13.08.19	AT	LRW
P1	ISSUED FOR PART 8.	06.06.19	AT	LRW
Rev.	Amendments	Date	By	

Revisions



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Project

DUBLIN WHITEWATER COURSE

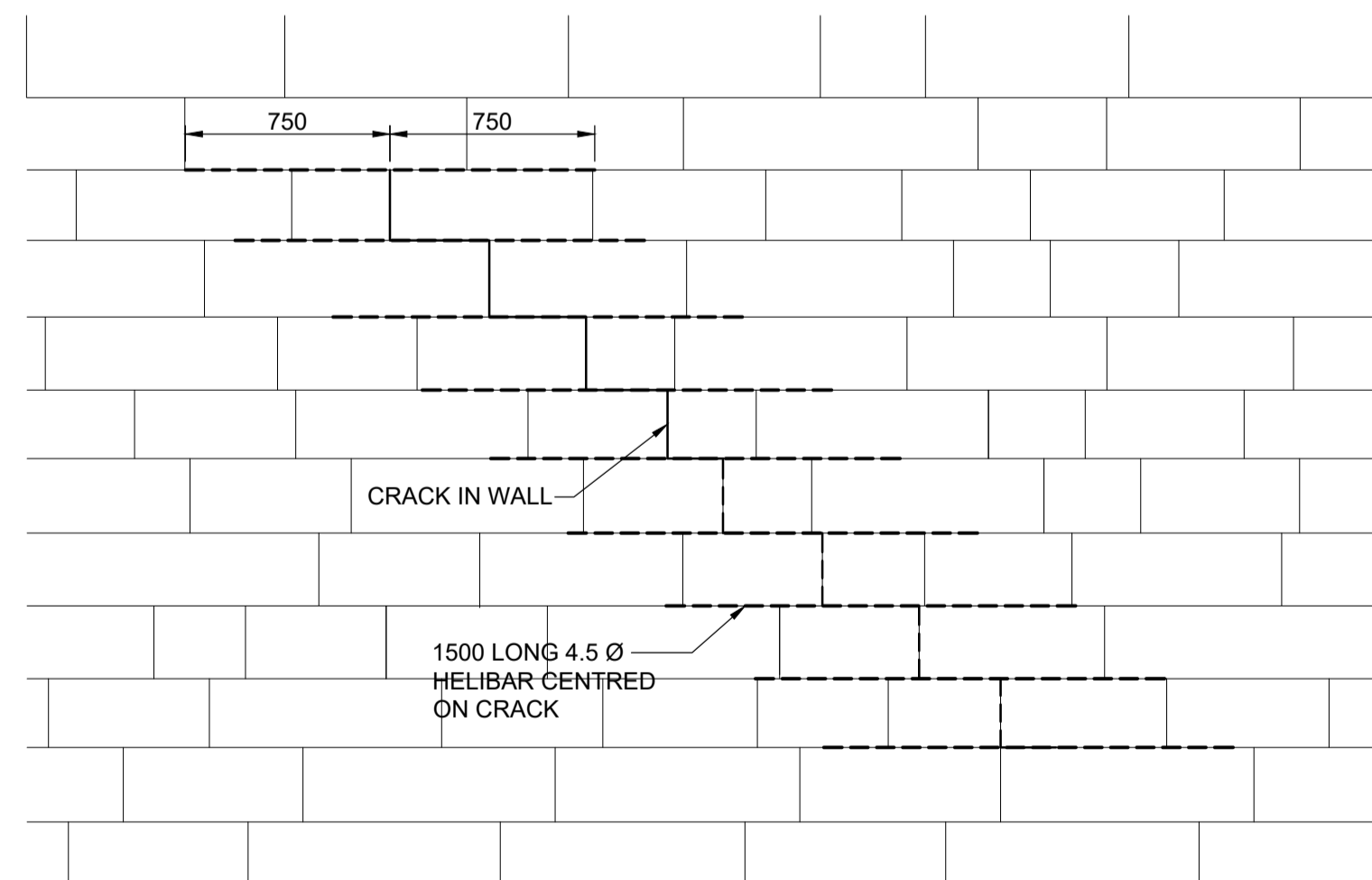
Drawing
GEORGES DOCK
MASONRY REPAIR DETAILS

Scales 1:10 1:25 At original size A1

Drawn AT
Date JUNE 19
Checked LRW

Status **PRELIMINARY**

Drawing No. **N17397-090** Rev. **P2**



TYPICAL CRACK REPAIR DETAIL
SCALE 1:25

INSTALLATION:

- HELIFIX TO BE INSTALLED IN HORIZONTAL MORTAR JOINTS AT VERTICAL c/c TO SUIT COURSING OF STONE. RAKE OUT OR CUT SLOTS INTO MORTAR JOINT TO EITHER THE CENTRE LINE OF THE STONE FACING OR TO A DEPTH FROM THE SURFACE OF 75mm, WHICHEVER IS LESSER.
- VACUUM OUT THE SLOTS AND THOROUGHLY FLUSH WITH WATER.
- INSERT A 10mm DEPTH BEAD OF HELIBOND MM2 CEMENTITIOUS GROUT INTO THE BACK OF THE SLOT.
- PUSH 4.5mmØ HELIBAR STAINLESS STEEL ROD, 1500mm LONG, INTO THE BEAD OF THE GROUT TO OBTAIN GOOD EVEN COVERAGE.
- INSERT A SECOND 10mm DEPTH BEAD OF HELIBOND MM2 CEMENTITIOUS GROUT UP AGAINST EXISTING GROUT.
- PUSH SECOND 4.5mmØ STAINLESS STEEL HELIBAR ROD, 1500mm LONG, INTO THE BEAD OF THE GROUT TO OBTAIN GOOD EVEN COVERAGE.
- INSERT AN ADDITIONAL BEAD OF HELIBOND MM2 CEMENTITIOUS GROUT OVER THE EXPOSED ROD AND IRON INTO THE SLOT USING A FINGER TROWEL.
- COVER WITH WET HESSIAN AND SOAK PERIODICALLY.
- REMOVE HESSIAN AND POINT UP WITH A SUITABLE LIME BASED MORTAR TO CONSERVATION ARCHITECTS SPEC. AND TEST RESULTS